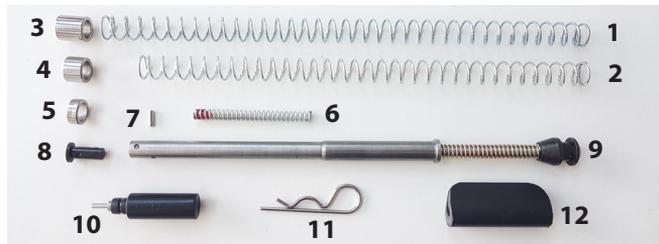


INSTRUCTIONS FOR DISASSEMBLING - ASSEMBLING DPM G36 RECOIL SYSTEM

- 1. Long Spring
- 2. Short Spring
- 3. Long-Heavy Spacer
- 4. Medium-Medium Spacer
- 5. Short-Light Spacer
- 6. Buffer Spring
- 7. Locking Pin
- 8. Front Cup
- 9. Recoil Rod
- 10. Assembling & Disassembling Tool
- 11. Safety Pin
- 12. Distance Tool



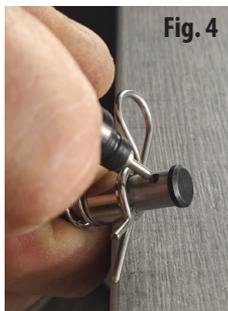
Follow the instruction steps below in order to disassemble the System



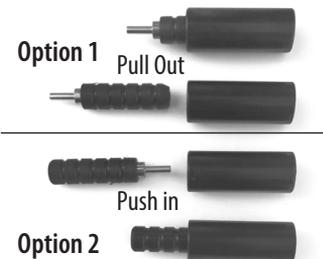
Step 1: Adjust the Distance Tool on the Recoil Rod and set the base of the Rod on a non-slippery surface. **Fig. 1**

Step 2: Push and hold down 20-30mm the System's External Spring with the Spacer, so you can see clearly the lower hole for the Safety Pin to set into and lock. **Fig. 2 & 3**

Step 3: Hold and set on a table the Recoil Rod and by using the Assembling & Disassembling Tool in Option 1 push out the Locking Pin as you see in the **Fig. 4, 5 & 6**



Assembling & Disassembling Tool



Step 4: Remove the Safety Pin, the Front Cup & the Spacer **Fig. 7, 8 & 9** and finally release gently the External Spring **Fig 10**.



Assembling Instructions

Step 1: Before you start the assembling, Adjust the Distance Tool on the Recoil Rod and set the base of the Rod on a non-slippery surface. **Fig.1** Choose one External Spring, one Spacer and prepare the Assembling/ Disassembling Tool in Option 2.

Step 2: Put the External Spring on the recoil rod, push and hold down 20-30 mm and put the Spacer on the recoil rod. **Fig 10A**. Please don't forget to insert the Buffer Spring in the Rod.

Step 3: Insert the Front Cup in a line with the upper holes **Fig. 11** and insert the Safety Pin to the lower hole of the rod to block temporary the Front Cup. **Fig 12**

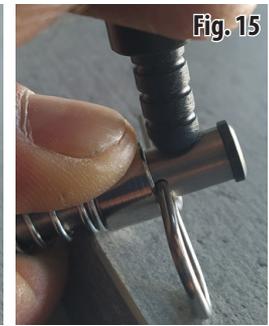
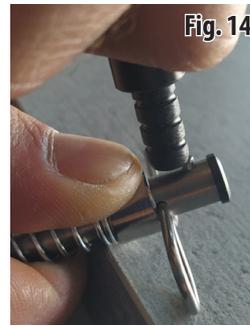
Attention: Keep aligned the holes from the Recoil Rod and the Front Cup so you can see through them clearly.



Step 4: Insert the Locking Pin to the Assembling/ Disassembling Tool in Option 2, set on a table the Recoil Rod and push to insert complete in to the hole. **Fig 13, 14 & 15**

Step 5: Remove the Safety Pin, and push down the External Spring to check that the Spacer functions unstricted up and down without touching or scratching the Locking Pin. **Fig 16, 17 & 18**

Step 6: Remove the Distance Tool and the DPM Recoil System is ready for installation on the Rifle Base.



Make sure that the Safety Pin's edges after the installation are within the Recoil Rod and not outside of it.

ATTENTION: Use only one Spacer and one of the External Springs that are included with the Multi-spring System.

Feel free to try any possible combination of the External Springs and Spacers to fine tune the rifle's function depending the power of the ammunition is used and according to your personal standards.

For any questions about the installation or operating instructions:
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